

Spot Blender 5411 Aerosol 1.912.5411 **Spot Blender 5421** 1.912.5421

SPOT BLENDER 5411 - Aerosol / SPOT BLENDER 5421

Spot Blender 5411 in an aerosol and **Spot Blender 5421** for use through a spraygun, offer a simple and Spot blend process that has been optimised for use with UHS Systems. They can however be used with other Non UHS products. They have been formulated for Spot application and have excellent overspray wetting properties, giving a high gloss and high quality finish to the blend process.



PREPARATION

- 1) Ensure that the panels involved are thoroughly cleaned.
- 2) Sand the repair area with no coarser than P800 (wet) and P400 (dry) paper.
- 3) Prepare the surrounding area (the area to be blended) by abrading with **Prep Paste 2400** and Grey Ultrafine Scotch-Brite.
- 4) Thoroughly clean and tack the area to be refinished, ready for painting.
- 5) When carrying out a large blend e.g. wing into a door, it is often easier to temporarily mask off the panel to be blended.
- 6) Paint the repair in the usual way.
- 7) Remove the temporary masking, and using an arcing motion with the spraygun extend the repair into the blending area, arcing the gun away from the panel to leave a fine, dry overspray edge.

INSTRUCTIONS FOR USE

HS CLEARCOATS - BLEND PROCESS

- 1) After normal application, the gun is arced away from the panel in the blend area leaving a fine, dry overspray edge.
- 2) Apply the **Spot Blender Aerosol** (or the **Spot Blender** through a spraygun) to the clearcoat edge, in light coats to melt the overspray edge.
 - DO NOT apply heavy coats.
- 3) Allow the paint film to thoroughly cure.
- 4) Lightly polish the blend area with polishing compound (SPP1001), taking care not to polish through the blend. Finish with a finishing polish.

UHS DURALIT EXTRA TOPCOAT COLOURS - BLEND PROCESS

- 1) After normal application, the gun is arced away from the panel in the blend area leaving a fine, dry overspray edge
- 2) Apply a coat of UHS Clear over the colour edge. Use the same hardener in the clear that was used in the UHS colour. After normal application, the gun is arced away from the panel in the blend area, leaving a fine, dry overspray edge.
- 3) Apply the **Spot Blender Aerosol** (or the **Spot Blender** through a spraygun) to the clearcoat edge, in light coats to melt the overspray edge. **DO NOT apply heavy coats.**
- 4) Allow the paint film to thoroughly cure.
- 5) Lightly polish the blend area with polishing compound (SPP1001), taking care not to polish through the blend.
- 6) Finish with a finishing polish.











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VOC INFORMATION

Spot Blender Aerosol 5411

The EU limit value for this product (product category: IIB.e) in ready to use form is 840g/l of VOC. The VOC content of this product in ready to use form is max. 840g/litre.

Spot Blender 5421

This product falls outside of the scope of EU Directive 2004/42 and therefore does not have a VOC product category classification.

This products can be used by professional motor vehicle repairers.



TECHNICAL DATA

Packaging 5411 - 400 ml Aerosol

5421 - 1 Litre

Storage Store in a cool dry place away from heat

SAFETY AND HANDLING

These products are for professional use only and are not to be used for purposes other than those specified.

The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps in order to ensure the suitability of the product for the intended purpose.

For Health and Safety information, please refer to the material Safety Data Sheet, also available at : www.maxmeyer.com



For further information please contact:

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