

A. DESCRIPTION AND FIELDS OF APPLICATION:

2K medium solid clear coat for double coat finishes. It offers excellent gloss. It allows to obtain very good results with just two coats. It has exceptional resistance to atmospheric agents, to yellowing and to scratches.

B. TECHNICAL DATA:

Composition:	Hydroxylated acrylic resins
Specific Weight:	0,954 ± 0,030 Kg/Lt
Available Colours:	Colourless
Safety Data:	See safety data sheet

C. SUITABLE SUBSTRATES:



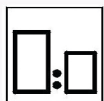
Opaque base for double coat solvent thinning finishes.

Opaque base for double coat water thinning finishes.

D. CAUTIONS:

2K Acrylic clear coats must be protected from damp.
Respect correct reduction.
Do not utilize the product at temperatures below 5°C.
Store in a cool and dry place.

E. PROCESSING:



2:1 RAX0685 Hardener. Potlife > 60' at 20°C



0-10% with RAX0100 thinner. 15" - 14" DIN 4mm at 20°C



1.2 -1.3 ,, 2.5-3.5 bar
2= 50 - 60 microns.



1.4 - 1.5 mm 2.5 -5 bar
2 = 50 - 60 microns.



10' - 15' flash-off time depending on the temperature.



6 -7h at 20°C. 30' at 60°C



10' - 15' at 1mtr.

F. TOOL CLEANING:

Use standard cleaning thinner

G. RECOATING:

Technical indications and advices are based on our own experience. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained,.