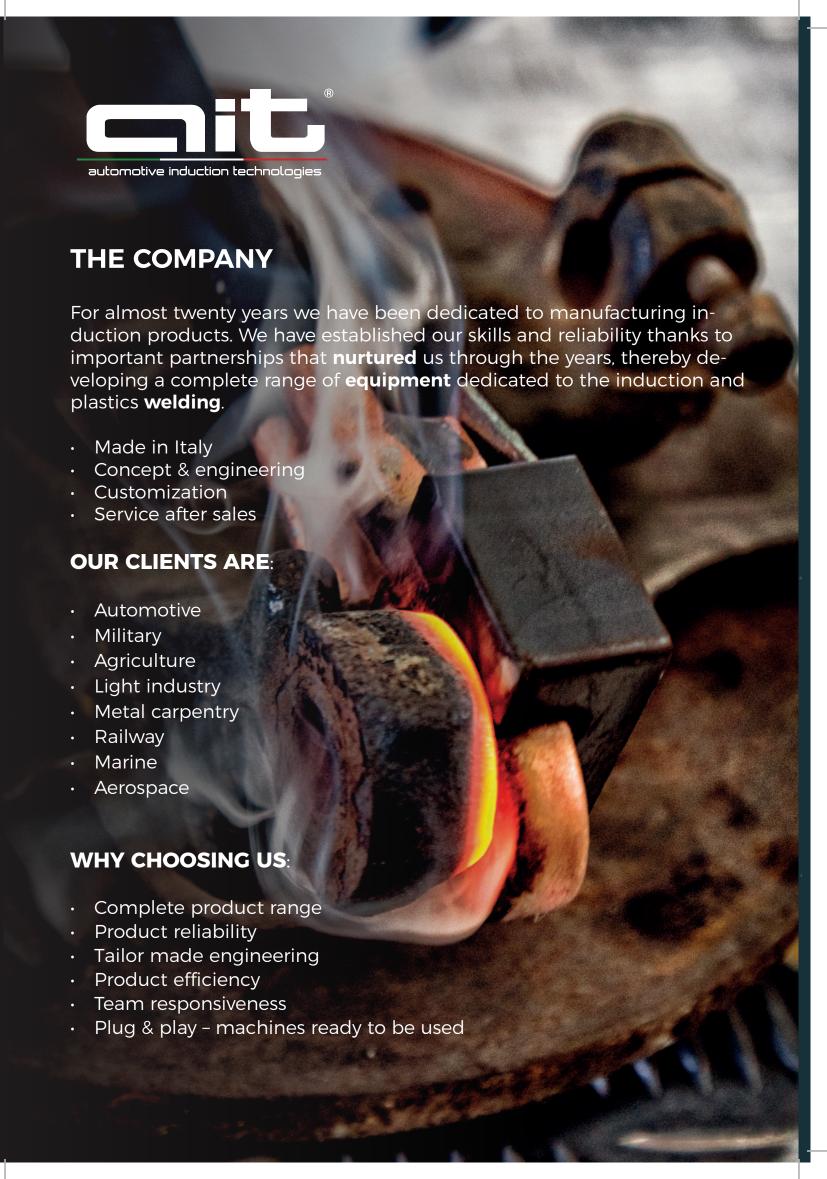






GENERAL CATALOGUE 2022-A



THE INDUCTION

Induction machines transform the input of electric current into heat, which will be applied inside **ferromagnetic** and also non-ferromagnetic materials (with different output), with **high power** and **highly efficient** operation, avoiding any change in the characteristics of the material itself.

THE ADVANTAGES









COWERING COSTS BY MORE THAN 50%





THE BEST RANGE

AIT can satisfy all your needs covering the biggest range of induction products and plastic welding in the market.

- From 1kW to 23kW
- User friendly
- Easy to carry
- Multifunction technology
- 10+ inductor heads extra
- · Liquid cooled circuits
- Tailor made customizations
- Upgrades available
- Accessories for precision heating*
- Wide range of optionals for continuos duty cicle*
- Preventive maintenance integrated software*

SERVICE

AIT has a wide network of dealers and service centers to guarantee not just spares but also rapid and professional support for any request

Our service department is very skilled and his expertise in the induction field is based on many years of experience to always offer the best solution for you.

Our service department will directly support you through:

- FAQ and troubleshooting videos
- Remote service
- Remote service on video
- On site

Our technical department regularly keeps all service network trained on all product updates and new developments in order to get them operate on the machines in the best and most efficient way.

^{*}upon request

^{**}limited to Industry/Heavy Duty line



UNIQUE BENEFITS

Plug&Play

All AIT induction machines are Plug&Play. This allows them to be used without the user knowing or carrying out a specific installation or configuration procedure. Once in possession of the machine, all that is needed to use it is to connect it to a power socket. This allows the customer to avoid complications in its use and to save costs in terms of time and money for staff training.

Autotuning

The exclusive Autotuning function developed by AIT is a special feature that allows the same machine to quickly self-configure the electronics, in the case of using special induction heads outside the range of the standard ones. As a result, no user intervention is needed for any specific operation that requires special components to be carried out.

Electronic safety protection (ESP)

All AIT induction machines in the Industry/Heavy Duty line have Electronic Safety Protection technology. This is essential to intercept any kind of electrical anomaly in the system, such as excessive voltage. In the event of a malfunction, thanks to ESP, the machine will stop without breaking down. An error will then be signaled, so that the fault can be repaired and normal operations can resume.

Touch control panel

The multifunction touch control panel display represents the tangible part of the technological innovation of AIT induction machines. Through this panel, equipped with a very simple graphic interface, the customer can set the different parameters of the machine as he wants, allowing him to carry out any type of operation.

The user can choose the power level of the heat flow to be applied on the material before and during the operation. The temperature of the coolant in the circuits can be kept under control at all times to avoid overheating. Errors, if present, will be promptly indicated on the display.



OUR CUSTOMIZATON PROJECTS

Even after 20 years, the AIT Induction team is still thinking about what we can do to meet our customers' needs on every occasion.

To this end, we are able to develop a series of projects to customize our machines. In particular, these customizations can include:



Machine design



Software



Accessories



Optional

Following a careful evaluation of customer requirements and the operations they intend to carry out, our expert staff will suggest the solution that best suits them

INDUSTRY & HEAVY DUTY LINE

A COMBINATION OF HIGH END AND UNIQUE BENEFITS

Full range

Best perfomance
All-round

- **Ø** Giant
- **Ø** Bi Ductor
- **Ø** Runner
- Ø 23 kW
- **Ø** 21 kW

- **Ø** 18 kW
- **Ø** 16 kW
- **Ø** 13 kW
- **Ø** 11 kW
- **Ø** 8 kW





HDi Giant

UNIQUE BENEFITS

- Easy-to-use 7" color Touch control panel
- Power from 11 to 23 kW
- Double tank of 20L
- Continuous mode duty cycle > 80%
- Patent pending for double optimized hydraulic system
- Automatic patented cooling switch mode



ART - HDi 18kW Giant

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

Technical features HDi 18kW Giant



850x920x1430h mm



1000x1000x1580h mm



200 KG



IP 21 Degree of protection



→ Main circuit breaker



2 x 20lt tank - Liquid cooling system



 $\langle * * * \rangle$ 2 x Hydraulic heat exchanger with fan



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TIMER



HEAT SENSOR IRT



WIFI



SHS



PEDAL SWITCH



HEADS EXTRA ON REQUEST



INDUCTOR INDUCTOR HEAD **HANDLE FROM** 11kW TO 18kW





HDi BiDuctor

UNIQUE BENEFITS

- 2 Machines in 1
- Power from 11 to 23 kW
- Possible power mix
- Optimal solution to have a machine and two operators at work at the same time with two inductors standard or custom



ART - HDi 11-11kW Biductor

CUSTOMIZATIONS

HOSE PACKAGE **INDUCTOR COIL & TIPS**

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

Technical features HDi 11-11kW BiDuctor



850x920x1430h mm



1000x1000x1580h mm



220 KG



IP 21 Degree of protection



→ Main circuit breaker



2 x 20lt tank - Liquid cooling system



 $\langle * * * \rangle$ 2 x Hydraulic heat exchanger with fan



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OPTIONALS



TIMER



HEAT SENSOR IRT



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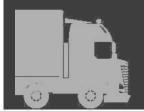
PEDAL SWITCH



HEADS EXTRA ON **REQUEST**



INDUCTOR INDUCTOR HEAD HANDLE FROM 11kW TO 18kW





HDi Runner

UNIQUE BENEFITS

- Power from 8 to 16 kW
- Separate cooling unit
- Portable control unit with hose package from 4,25 m
- Additional cooling unit with cable 10 m inductor
- Design studied for operations that require interventions with particularly difficult access



ART - HDi 16kW Runner

CUSTOMIZATIONS

HOSE PACKAGE DESIGN **INDUCTOR COIL & TIPS**

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

Technical features HDi 16kW Runner



600x600x1140h mm 500x250x280h mm



800x1200x1350h mm



140 KG + 13 KG



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(株) Hydraulic heat exchanger with fan



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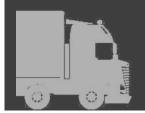
PEDAL SWITCH



INDUCTOR **HEADS EXTRA ON REQUEST**



INDUCTOR HEAD HANDLE FROM 11kW TO 18kW





HDi 23K400 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 7"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND16kW/S inductor head



ART - HDi 23K400 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE DESIGN INDUCTOR COIL & TIPS

Technical features



600x600x1140h mm



800x850x1350h mm



140 KG



Input power 23 kW - 63 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



= 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(株) Hydraulic heat exchanger with fan





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OPTIONALS







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PEDAL SWITCH INDUCTOR **HEADS EXTRA ON REQUEST**





HDi 21K400 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 7"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Inductor head handle included
- Plug and Play with art. IND16kW/S inductor head



ART - HDi 21K400 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS





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PEDAL SWITCH INDUCTOR **HEADS EXTRA ON REQUEST**

Technical features



600x600x1140h mm



800x850x1350h mm



140 KG



Input power 21 kW - 32 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



= 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



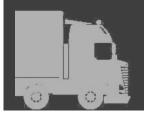
(紫) Hydraulic heat exchanger with fan







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HDi 18K400 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 5"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND16kW/S inductor head



ART - HDi 18K400 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

Technical features



550x560x1009h mm



800x850x1350h mm



130 KG



Input power 18 kW - 32 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



3 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(紫) Hydraulic heat exchanger with fan





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OPTIONALS









HEAT SENSOR IRT

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HEADS EXTRA ON REQUEST

PEDAL SWITCH INDUCTOR INDUCTOR HEAD **HANDLE FROM** 11kW TO 18kW





HDi 16K400 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 5"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND16kW/S inductor head



ART - HDi 16K400 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS





TIMER

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HEADS EXTRA ON REQUEST

PEDAL SWITCH INDUCTOR INDUCTOR HEAD HANDLE FROM 11kW TO 18kW

Technical features



550x560x1009h mm



800x850x1350h mm



130 KG



Input power 16 kW - 32 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



■ 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system

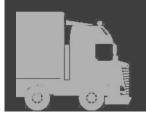


(株) Hydraulic heat exchanger with fan





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HDi 13K400 TC

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 5"
- Long inductor cable 4.25 m
- Plug and Play with art. IND11kW/M inductor head



ART - HDi 13K400 TC

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE DESIGN **INDUCTOR COIL & TIPS**

Technical features



550x560x1009h mm



800x850x1350h mm



120 KG



Input power 13 kW - 32 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



= 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(株) Hydraulic heat exchanger with fan





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OPTIONALS







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TIMER

HEAT SENSOR IRT



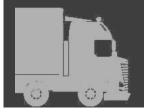
SHS

PEDAL SWITCH INDUCTOR

HEADS EXTRA ON REQUEST

INDUCTOR HEAD HANDLE FROM 11kW TO 18kW

17





HDi 13K230 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly color touch control panel 5"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND11kW/M inductor head



ART - HDi 13K230 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS







TIMER

HEAT SENSOR IRT

WIFI









SHS

PEDAL SWITCH INDUCTOR **HEADS EXTRA ON REQUEST**

INDUCTOR HEAD HANDLE

Technical features



550x560x1009h mm



800x850x1350h mm



156 KG



Input power 13 kW - 32 A Electrical connection IEC60309



230V/3PH+T 50





Working frequency 15-30 Khz



= 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(紫) Hydraulic heat exchanger with fan





Directives and Certification





HDi 11K400 TC - HDi 11K400 KB

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly keyboard or color touch control panel 5"
- Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND11kW/M inductor head



ART - HDi 11K400 TC

ART - HDi 11K400 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

Technical features



550x560x1009h mm



800x850x1350h mm



120 KG



Input power 11 kW - 16 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



■ 8 m Network cable



IP 21 Degree of protection



Main circuit breaker



20lt tank - Liquid cooling system



(株) Hydraulic heat exchanger with fan





Directives an Certification Directives and

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS

AVAILABLE FOR TOUCH CONTROL VERSIONS ONLY



TIMER





WIFI









PEDAL SWITCH INDUCTOR SHS

HEADS EXTRA ON REQUEST

INDUCTOR HEAD HANDLE FROM 11kW TO 18kW





HDi 11K230 TC - HDi 11K230 KB

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- Electronic safety protection
- Heating temperature level setting
- User friendly keyboard or color touch control panel 5" Long inductor cable 4.25 m
- 10+ alternative inductor heads on request
- Plug and Play with art. IND11kW/M inductor head



ART - HDi 11K230 TC

ART - HDi 11K230 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement

- Bending
- Hardening

Technical features



550x560x1009h mm



800x850x1350h mm



156 KG



Input power 11 kW - 32 A Electrical connection IEC60309



230V/3PH+T 50





Working frequency 15-30 Khz



3 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(紫) Hydraulic heat exchanger with fan





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Heating for straightening

- Pre-heating before welding

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS





TIMER





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PEDAL SWITCH INDUCTOR

HEADS EXTRA ON REQUEST

INDUCTOR HEAD HANDLE FROM 11kW TO 18kW





HDi 8K400 TC - HDi 8K230 TC

UNIQUE BENEFITS

- Adaptive inductance field reading (autotuning)
- User friendly keyboard or color touch control panel 5"
- Long inductor cable 3.0 m
- Plug and Play with art. IND 5kW/S03 inductor head



ART - HDi 8K400 TC

ART - HDi 8K230 TC

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Heating for straightening
- Pre-heating before welding
- Bending
- Hardening

CUSTOMIZATIONS

HOSE PACKAGE **DESIGN INDUCTOR COIL & TIPS**

OPTIONALS



TIMER



HEAT SENSOR IRT



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SHS





PEDAL SWITCH INDUCTOR HEAD **HANDLE FROM** 11kW TO 18kW

Technical features



635x525x1080h mm



800x850x1350h mm



59 KG



Input power 8 kW - 16 A Electrical connection IEC60309



230V/3PH+T 50



Working frequency 15-30 Khz



= 8 m Network cable



IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system



(紫) Hydraulic heat exchanger with fan





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Customizations

HOSE PACKAGE

Whether you need to heat in large areas or large parts, we can extend the length up to 10m by modifying the pump.



DESIGN

It is possible to customize your machine with different colors, your logo and custom graphics. Always with a minimum order quantity.



TIPS

On request, AIT is able to design and produce new inductor heads according to the required specifications and on-site testing.



GARAGE LINE

A COMBINATION OF HIGH END AND UNIQUE BENEFITS

Full range

Best perfomance

All-round



- 6 kW
- **3,7 kW**
- **3,5 kW**
- Ø 1 kW







iT 6K400 LCD

UNIQUE BENEFITS

- Power level setting (kW)
- Multiple system temperature indicators (°C/°F)
- User friendly LCD panel with 5 heat output levels (Keyboard upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 6K400 LCD

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



400x340x1000h mm



800x850x1280h mm



66 KG



Input power 6 kW - 16 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



Duty cycle 30 min* (* ± 5% based on 20°C room temperature @ max power)



□ 8 m Network cable



IP 21 Degree of protection



→ Main circuit breaker



20lt tank - Liquid cooling system



⟨‡⟩ Hydraulic heat exchanger with fan





Directives and



PEDAL SWITCH





iT 5K400 KB

UNIQUE BENEFITS

- Power level setting (kW)
- Keyboard (User friendly LCD panel with 5 heat output levels upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 5K400 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Bending
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



400x340x1000h mm



800x800x1280h mm



66 KG



Input power 5 kW - 16 A Electrical connection IEC60309



400V/3PH+T 50





Working frequency 15-30 Khz



Duty cycle 30 min* (* ± 5% based on 20°C room temperature @ max power)



□ 8 m Network cable



IP 21 Degree of protection



→ Main circuit breaker



20lt tank - Liquid cooling system



(株) Hydraulic heat exchanger with fan





Directives and Certification





PEDAL SWITCH

LCD PANEL





iT 5K230 KB

UNIQUE BENEFITS

- Power level setting (kW)
- Multiple system temperature indicators (°C/°F)
- Keyboard (User friendly LCD panel with 5 heat output levels upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 5K230 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



400x340x1000h mm



800x800x1280h mm



53 KG



Input power 5 kW - 16 A Electrical connection IEC60309



230V/3PH+T 50 230V/1PH+T 50





Working frequency 15-30 Khz



Duty cycle 30 min* (* ± 5% based on 20°C room temperature @ max power)



□ 8 m Network cable



IP 21 Degree of protection



→ Main circuit breaker



20lt tank - Liquid cooling system



⟨‡⟩ Hydraulic heat exchanger with fan





Directives and





PEDAL SWITCH

LCD PANEL





iT 5K230 KB Lite

UNIQUE BENEFITS

- Power level setting (kW)
- Keyboard (User friendly LCD panel with 5 heat output levels upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 5K230 KB Lite

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



400x340x1000h mm



800x800x1280h mm



50 KG



Input power 5 kW - 16 A Electrical connection IEC60309



230V/3PH+T 50 230V/1PH+T 50





Working frequency 15-30 Khz



Duty cycle 20 min* (* ± 5% based on 20°C room temperature @ max power)



■ 8 m Network cable



P IP 21 Degree of protection



■ Main circuit breaker



20lt tank - Liquid cooling system





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PEDAL SWITCH

LCD PANEL





iT 4K230 KB

UNIQUE BENEFITS

- Power level setting (kW)
- Multiple system temperature indicators (°C/°F)
- Keyboard (User friendly LCD panel with 5 heat output levels upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 4K230 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



400x340x830h mm



800x800x1280h mm



50 KG



Input power 3,7 kW - 16 A Electrical connecton IEC60309



V)- 230V/1PH+T 50





Working frequency 15-30 Khz



Duty cycle 15 min* (* ± 5% based on 20°C room temperature @ max power)



□ 8 m Network cable



IP IP 21 Degree of protection



→ Main circuit breaker



20lt tank - Liquid cooling system



Directives an Certification Directives and





PEDAL SWITCH

LCD PANEL





iT 3.5K230 KB

UNIQUE BENEFITS

- Power level setting (kW)
- Keyboard (User friendly LCD panel with 5 heat output levels upon request)
- Long inductor cable (3.0 m)
- Alternative inductor heads on request
- Plug and Play with art. IND 5kW/S03 inductor head



ART - iT 3.5K230 KB

APPLICATION

- Bolts/nuts releasing
- Pin or bearing release and replacement
- Bending
- Removing suspensions, shock absorbers, exhaust mufflers
- Straightening drive shafts

Technical features



500x250x280h mm



710x410x610h mm



13 KG



Input power 3,5 kW - 16 A Electrical connection IEC60309



230V/1PH+T 50





Working frequency 15-30 Khz



Duty cycle 9 min* (* ± 5% based on 20°C room temperature @ max power)



□ 2 m Network cable



IP 21 Degree of protection



→ Main circuit breaker



2lt tank - Liquid cooling system



⟨‡⟩ Hydraulic heat exchanger with fan











PEDAL SWITCH

LCD PANEL

TROLLEY





MINI DUCTOR VENOM®

UNIQUE BENEFITS

- Hand torch flow concentrator
- Integrated power generator
- Locking mechanism designed to facilitate insertion and extraction
- Plug and Play with this coils





ART - II MV - 888

APPLICATIONS

- Bolts releasing
- Nuts releasing
- Removing exhaust mufflers
- Release of the steering arms

CASE INCLUDED

Technical features



370x152x82,2h mm



432x254x127h mm



2,5 KG



Input power 1 kW - 16 A Electrical connection IEC60309



V- 230VAC/50



Working frequency 3-30 Khz



Working cycle 2min ON / 2 min OFF



□ 2 m Network cable





Main circuit breaker



Directives and Directives an Certification





ACCESSORIES

VENOM STANDARD COILS



ART: ED-20 S

SIDE COIL (Ø 20 mm) ALSO AVAILABLE:

- ED-25 S (Ø 25 mm)
- ED-30 S (Ø 30 mm)
- ED-35 S (Ø 35 mm)



ART: ED-20

STRAIGHT COIL (Ø 20 mm) ALSO AVAILABLE:

- ED-25 (Ø 25 mm)
- ED-30 (Ø 30 mm)
- ED-35 (Ø 35 mm)



ART: ED-PC

PANCAKE COIL



ART: ED-25 I

(Ø 25 mm)



ART: ED-12

(Ø 12 mm)



ART: ED-FL

(LENGTH - 1100 mm)



ART: ED-U

(LENGTH - 600 mm)





SUMMARY

CATEGORIES	APPLICATION FIELDS		
SPECIALI	INDUSTRY		
23-21 kW	INDUSTRY	TRUCK	FARM
18-16 kW	INDUSTRY	TRUCK	FARM
13-8 kW	TRUCK		
4-6 kW	COMMERCIAL VEHICLES		
3,5 kW	AUTOMOTIVE (PROFESSIONAL)		
1 kW	AUTOMOTIVE		

POWER	GIANT	BI DUCTOR	RUNNER
23 kW	~		
21 kW	V	~	
18 kW	V	~	
16 kW	V	V	V
13 kW	~	~	~
11 kW	~	~	~
8 kW	~	~	~



VERY IMPORTANT COMPONENTS FOR THE FUNCTIONING
OF INDUCTION MACHINES

Full range

Best perfomance

All-round







ACCESSORIES

INDUCTOR HEADS HDI SERIES



The **wide range** of inductor heads further improves versatility and performance, using the tip of the most appropriate shape is crucial. There are multiple conditions of use of a inductor heads that require a specific shape or in many cases an ad hoc customization.

AIT offers customized developments on request and with dedicated tests.



STANDARD INDUCTOR HEADS

SUITABLE FOR:		FERRITES
ART - HDi 23K400 TC HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/S	ART: IND - 16 kW/s 01
ART - HDi 13K400 TC HDi 13K230 TC HDi 11K400 KB HDi 11K230 KB	ART - IND-11kW/M	ART: IND - 11 kW/M01
ART - HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB HDi 13K400 TC HDi 13K230 TC HDi 11K400 KB HDi 11K230 KB	ART - IND-11kW S04	ART: IND - 5 kW/S 04.1
ART - HDi 23K400 TC HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/V	ART: IND - 16 kW/V 01





ACCESSORIES

INDUCTOR HEADS HDI SERIES



AIT offers **customized developments** on request and with dedicated tests.



STANDARD INDUCTOR HEADS

SUITABLE FOR:		FERRITES
ART - HDi 13K400 TC HDi 13K230 TC HDi 11K400 KB HDi 11K230 KB	ART - IND-11kW/V NT	ART: IND - 11 kW/V NT.1
ART - HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/L	ART: IND - 16 kW/L01
ART - HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/T	ART: IND - 16 kW/T01





ACCESSORIES

INDUCTOR HEADS HDI SERIES



AIT offers **customized developments** on request and with dedicated tests. Round tips can be customised in diameter.



SPECIAL INDUCTOR HEADS

SUITABLE FOR:

ART - HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB ART - IND-16kW/2



Ø FROM **T120** TO **T 180** mm

ART - HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB ART - IND-16kW/4



Ø 65 mm

ART - HDi 23K400 TC HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB ART - IND-11/TT 140 ART - IND-11/TT 110



Ø FROM **TT 110** TO **TT 140** mm





ACCESSORIES

INDUCTOR HEADS HDI SERIES



AIT offers **customized developments** on request and with dedicated tests.



SPECIAL INDUCTOR HEADS

SUITABLE FOR:	
ART - HDi 21K400 TC HDi 18K400 TC HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/U02
ART - HDi 13K400 TC HDi 13K230 TC HDi 11K400 KB HDi 11K230 KB	ART - IND-11kW/U01
ART - HDi 16K400 TC HDi 16K400 KB	ART - IND-16kW/3





ACCESSORIES

INDUCTOR HEADS IT SERIES

STANDARD INDUCTOR HEADS

SUITABLE FOR:			FERRITES
ART - HDi8K400TC iT 6K400 LCD iT 5K400 KB iT 5K230 KB iT 5K230 KB Lite iT 4K230 KB iT 3,5K230 KB	ART - IND-5kW/S03	€ 385	ART: IND-5kW/S 03.1
ART - HDi8K400TC iT 6K400 LCD iT 5K400 KB iT 5K230 KB iT 5K230 KB Lite iT 4K230 KB iT 3,5K230 KB	ART - IND-5kW/V 03	€ 500	ART: IND - 5 kW/V 03.1
ART - HDi8K400TC iT 6K400 LCD iT 5K400 KB iT 5K230 KB iT 5K230 KB Lite iT 4K230 KB iT 3.5K230 KB	ART - IND-5kW/V04	€ 360	ART: IND - 5 kW/V01





ACCESSORIES

INDUCTOR HEADS IT SERIES

STANDARD INDUCTOR HEADS

SUITABLE FOR:			FERRITES
ART - HDi8K400TC iT 6K400 LCD iT 5K400 KB iT 5K230 KB iT 5K230 KB Lite iT 4K230 KB iT 3.5K230 KB	ART - IND-5kW/V05	€ 360	ART: IND - 5 kW/V01
ART - HDi8K400TC iT 6K400 LCD iT 5K400 KB iT 5K230 KB iT 5K230 KB Lite iT 4K230 KB iT 3.5K230 KB	ART - IND-35kW/\$03V	€ 360	ART: IND - 35/S03V.1





ACCESSORIES

SPECIAL CUSTOM INDUCTOR HEADS

Many industrial applications have dedicated needs and often require specific development of special inductor heads that AIT is able to design, develop and test.

Among the most frequent applications that require such custom development you can have for example:

- · Pipe joining of various diameters
- · Heating of areas that are difficult to access
- · Unlocking of bushings of various sizes
- · Different sizes beams bending
- · Preheating of irregularly shaped metal parts





OPTIONAL

A WIDE RANGE OF ITEMS FOR MAXIMUM EFFICIENCY
OF YOUR MACHINE

Full range

Best perfomance

All-round

- W Heat Sensor iRT
- Pedal Switch
- **(v)** Inductor Head Handle
- **Smart Heating Switch**
- (V) Wifi
- **Ø** Display LCD
- (**7**) Timer
- (1) Trolley





OPTIONAL

Heat Sensor iRT

The iRT heat sensor is ideal for targeted heating. It is equipped with integrated laser electronics in the head that detects temperatures from -30°C to 1000°C on metals, oxides and ceramics.

Its laser cross-pointing system offers reliable and precise adjustment of the measuring range even when conditions are difficult, for example when there is heat transfer.

Available for machines with power:

• From 13-23kW, 400V and with Touch Control panel (TC) belonging to the Industry/Heavy Duty Line range.



ART - iRT

REOUEST EVEN AFTER ORDER

Pedal Switch

The Pedal Switch is very functional for operations requiring a long dispensing time, as it allows the machine to run continuously as long as it is pressed.



ART - PX-10110

Available for machines with power:

From 4kW to 23kW + Giant. Biductor and Runner

REQUEST EVEN AFTER ORDER

Inductor Head Handle

In order to make it easier to grip the handpiece, AIT offers an additional Inductor head handle as an option. This can be integrated into machines in the "Heavy Duty" range, which have a power rating of between 11 and 18 kW, as they have a heavier handpiece to use over a longer period of time.

Machines with a power rating of 21kW or more incorporate this inductor head handle as standard.

Available for machines with power:

 From 11kW to 18kW + Giant, Biductor and Runner with power below 21kW



ART - HANDLE23

REQUEST EVEN AFTER ORDER





OPTIONAL

SHS - Smart Heating Switch

The integrated Smart Heating Switch is ideal for those who desire automation. Once switched on, it allows the machine to deliver heat flow continuously, without the need to hold down the standard delivery button on the handpiece



ART - SHS

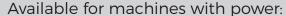
Available for machines with power:

From 13kW to 23kW + Giant, Biductor and Runner

REOUEST ONLY BEFORE ORDER

WI/FI - Wlan Direct Connect

The integration of Wi-Fi on our induction machines helps industry to move into the digital world, transforming it into 4.0. This optional allows the user to have the machine always at hand, controlling all its functional parameters, printing reports of work cycles and diagnosing any faults even remotely.



From 13kW to 23kW + Giant. Biductor and Runner



ART - Wi-Fit

REQUEST ONLY BEFORE ORDER

Display LCD

Thanks to the digital interface, the liquid crystal display (LCD) facilitates better communication with the machine. It allows the user to select the desired heat output levels and to keep the coolant temperature under control at all times.



ART-IND-LCD

Available for machines with power:

Garage line

REQUEST ONLY BEFORE ORDER





OPTIONAL

Timer

The timer meets the need for those operations that require a precise heating time. Once set for the desired induction period, the machine will deliver heat continuously until it is finished. This option prevents overheating of the material.



ART - TIMER

Available for machines with power:

From 13kW to 23kW + Giant, Biductor and Runner

REQUEST ONLY BEFORE ORDER

Trolley

The trolleys are easy to handle thanks to their four wheels, making it possible to transport smaller machines wherever they are needed. The two trays underneath are very functional for storing various machine accessories or work tools.



255x420x710h mm

Perfect for:

- Easy Dent
- Hot Air

ART. THA04

490x360x780h mm

Perfect for:

- · IT 3.5K230 KB
- · Combo
- · I Ductor



ART. THA05

ART. THA04

REQUEST EVEN AFTER ORDER

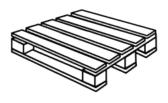






CUSTOMIZED WOODEN PALLET & CARTON PACKAGING

AIT takes care of every detail and considers it essential that the transport of products from the company to the customer takes place in absolute safety. For this reason, all our machines are packed in very strong cardboard boxes and then placed on special wooden pallets that guarantee a stable base during transport.



ART - IND-5kW/IMB.01

REQUIRED FOR:

ART - da iT 6K400 LCD a iT 4K230 KB

ART - IND-11kW/IMB.01

REQUIRED FOR:

ART - HDi GIANT - HDi Bi DUCTOR - HDi 16kW RUNNER da HDi 23K400 TC a HDi 8K230 KB ART - IND-5kW/IMB.01 IND-11kW/IMB.01





NOTES	



THE POWER OF INDUCTION AND HIGH-QUALITY TECHNOLOGY FOR COLLISION REPAIR

Full range

Best perfomance

All-round







COMBO 5K400 LCD - All Rounder

UNIQUE BENEFITS

- Control panel interface with key pad and leds with 5 heat output levels
- Power board unit
- Hydraulic radiator group
- Inductor transformer cable (3,0 m)
- Foot pedal accessory with cable (2,2 m)



ART - iT COMBO 5K all rounder

APPLICATION

COLLISION

- Heated rear windows/side windows
- Car sunroof glass
- Moldings
- Adhesives and stickers without residues paint
- Sealants and/or sound insulation materials
- Tar liner
- Structural glue

INDUCTION:

- Blocked tyres
- Wheel alignement

Technical features



400x340x1000h mm



800x800x1280h mm



66 KG



Input power 5 kW - 16 A Electrical connection IEC60309



400V/3PH+T 50 230V/1PH (or 3PH)





Working frequency 15-30 Khz



Duty cycle 30 min* (* ± 5% based on 20°C room temperature @ max power)



■ 8 m Network cable



IP IP 21 Degree of protection



→ Main circuit breaker



20lt tank - Liquid cooling system



Hydraulic heat exchanger with fan







INCLUDED ACCESSORIES



ART: IND/GLOVE.C **HEATING GLOVE**



ART: IND 5kW/S03 48 INDUCTOR HEAD



ART: IND/GLASS.C **GLASS REMOVER**



ART: DENT-001.C **DENT REMOVAL**





COMBO 5K Suite

In addition to the "All Rounder" the **Combo 5k400** is available in different combinations according to the different accessories included

ART - IT COMBO 5K Classic

iT 5K400 LCD + Side Inductor + Heating Glove + Glass Remover









Side Inductor IND5kW/S03

ART: IND/GLOVE.C HEATING GLOVE

ART: IND/GLASS.C GLASS REMOVER

ART - IT COMBO 5K Repair

iT 5K400 LCD + Side Inductor + Glass Remover





Side Inductor IND5kW/S03



ART: IND/GLASS.C GLASS REMOVER

ART - IT COMBO 5K Basic

iT 5K400 LCD + Side Inductor





Side Inductor IND5kW/S03





2 MACHINES IN

FULL RANGE | BEST PERFORMANCE | ALL-ROUND

COMBO All Rounder

UNIQUE BENEFITS

- Control panel interface with key pad and leds with 5 heat output levels
- Power board unit
- Hydraulic radiator group
- Inductor transformer cable (3,0 m)
- Foot pedal accessory with cable (2,2 m)



ART - COMBO All Rounder

APPLICATION

COLLISION

- Heated rear windows/side windows
- Car sunroof glass
- Moldings
- Adhesives and stickers without residues paint
- Sealants and/or sound insulation materials
- Tar liner
- Structural glue

INDUCTION:

- Blocked tyres
- Wheel alignement

Technical features



485x330x405h mm



700x400x500h mm



15 KG



Input power 3,5 kW - 16 A Electrical connection IEC60309



230V/1PH+T 50





Working frequency 15-30 Khz



Duty cycle 9 min* (* ± 5% based on 20°C room temperature @ max power)



2 m Network cable

□ 2 m Network cable



P IP 21 Degree of protection



Main circuit breaker



2lt tank - Liquid cooling system



Hydraulic heat exchanger with fan







INCLUDED ACCESSORIES



ART: IND/GLOVE.C **HEATING GLOVE**



ART: IND 5kW/S03 50 INDUCTOR HEAD



ART: IND/GLASS.C **GLASS REMOVER**



ART: DENT-001.C **DENT REMOVAL**





COMBO Suite

In addition to the "All Rounder" the **Combo** is available in different combinations to the different accessories included

according

ART - COMBO Classic

3.5K230KB + Side Inductor + Heating Glove + Glass Remover





Side Inductor IND5kW/S03



ART: IND/GLOVE.C HEATING GLOVE



ART: IND/GLASS.C GLASS REMOVER

ART - COMBO Repair

3.5K230KB + Side Inductor + Glass Remover





Side Inductor IND5kW/S03



ART: IND/GLASS.C GLASS REMOVER

ART - COMBO Basic

3.5K230KB + Side Inductor





Side Inductor IND5kW/S03





I DUCTOR 4.0

UNIQUE BENEFITS

- 7x4 cm character digital LCD control display
- Dial selector control knob used to adjust the
- Power board unit
- Foot pedal accessory with cable (2,2 m)
- Glass remover accessory with cable (2,2 m)
- Heating glove accessory with cable (2,2 m)
- Nut-bolt heater with cable (2,2 m)
- Dent removal with cable (4,8 m)

APPLICATION

- Heated rear windows
- Side windows
- Car sunroof glass
- Moldings
- Adhesives and stickers without residues paint
- Sealants and/or sound insulation materials
- Tar liner
- Structural glue

NEW AIR INDUCTOR



Technical features



195x360x300h mm



340x430x320h mm



12 KG



Input power 3,0 kW - 16 A Electrical connection IEC60309



230V/1PH - 50/60





Working frequency 19 Khz



= 3 m Network cable



IP 23 Degree of protection



■ Main circuit breaker







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I DUCTOR 4.0 Suite

In addition to the "All Rounder" the I DUCTOR 4.0 is available in different combinations according to the different accessories included

ART - I DUCTOR WS - Workshop Basic

Generator + Nut-Bolt heather





ART: IND/BULL NUT-BOLT HEATHER

ART - I DUCTOR BS - Bodyshop Basic

Generator + Glass Remover





ART: IND/GLASS
GLASS REMOVER

ACCESSORIES



ART: HP-4.0 AIR INDUCTOR



ART: ED-4.0
ACCESSORY WITH COIL



ART: MGBM - 446/1 2 x PLASTIC WEDGE



ART: IND/GLOVE HEATING GLOVE



ART: IND/GLASS
GLASS REMOVER



ART: IND/BULL NUT-BOLT HEATHER



ART: DENT-001.ID
DENT REMOVAL



COMBO STANDARD ACCESSORIES



ART: IND/GLOVE.C HEATING GLOVE



ART: DENT-001.CDENT REMOVAL



ART: IND/GLASS.C GLASS REMOVER



ART: IND/BULL.C
NUT-BOLT HEATER



ART: IND/PNEUM FOOT PEDAL



ART: MGBM - 446/1 PLASTIC WEDGE





EASY DENT

UNIQUE BENEFITS

- Dial selector control knob used to adjust the power intensity
- Power board unit
- Dent removal cable (4,8 m)





ART - DENT-01

APPLICATION

The Easy Dent heat inductors are ideal for a wide range of applications such as:

- Small and soft dents/waves and shrink overstretched metal
- Perfect as a finishing tool for PDR technician.

Technical features



200x320x175h mm



290x400x280h mm



6 KG



Input power 1 kW - 16 A Electrical connection IEC60309



230V/1PH - 50/60





Working frequency 50-60 Khz



2 m Network cable

□ 2 m Network cable



P IP 23 Degree of protection



Main circuit breaker

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OPTIONALS









NOTES	

PLASTIC REPAIR SYSTEM

A WIDE RANGE OF PRODUCTS TO SATISFY ALL THE WORKSHOP NEEDS

Full range

Best perfomance

All-round

Ø Bi-Gas
Ø Ultraweld
Ø Hot Air
Ø Easy Fix
Ø Mini Fix







BI-GAS

UNIQUE BENEFITS

- Adjustable used temperature
- 2 air pressure regulation values
- 3 gas pressure regulation values
- Thermal protection
- Touch control panels user interface
- · Separate air and gas inlet
- Nitrogen N2 bottle housing (bottle not included)
- Accessories support
- Air gun cable (1.8 m long)
- Heating gun cable (2 m long)



ART - BI - GAS

APPLICATION

BI-GAS is the welding system that allows you to work with Nitrogen N2 or Air depending on your repair needs.

Why Nitrogen N2?

- Permanent weld
- No contamination, no smoke, no fire, no oxidation
- Maximum strength

Equipped with a gas welding gun that allows you to work with both Nitrogen N2 and Air, light and easy to handle, for quick and safe operations, complete of metal staples applications heat gun.

You can easy repair:

- Car bumpers
- Plastic parts
- Interior parts

Technical features



490x420x920h mm



800x800x930h mm



33 KG



Electrical connection IEC60309 - 16 A



230V/1PH 50/60





■ 8 m Network cable



P IP 21 Degree of protection



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BACK



SIDE WITH ACCESSORIES SUPPORT AND AIR GUN



TOP DETAIL





BI - GAS WITH MEMBRANE GENERATOR

UNIQUE BENEFITS

- Adjustable used temperature
- 2 air pressure regulation values
- 3 gas pressure regulation values
- Thermal protection
- Touch control panels user interface
- Separate air and gas inlet
- Nitrogen N2 bottle housing (bottle not included)
- Accessories support
- Air gun cable (1.8 m long)
- Heating gun cable (2 m long)
- Membrane generator



ART - BI - GAS/MG

APPLICATION

BI-GAS/MG is the welding system that allows you to work with Nitrogen N2 or Air depending on your repair needs.

Why Nitrogen N2?

- Permanent weld
- No contamination, no smoke, no fire, no oxidation
- Maximum strength

Equipped with a gas welding gun that allows you to work with both Nitrogen N2 and Air, light and easy to handle, for quick and safe operations, complete of metal staples applications heat gun.

You can easy repair:

- Car bumpers
- Plastic parts
- Interior parts

Technical features



490x420x920h mm



800x800x930h mm



35 KG



Electrical connection IEC60309 - 16 A



230V/1PH 50/60





■ 8 m Network cable



P IP 21 Degree of protection





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BACK



SIDE WITH ACCESSORIES SUPPORT AND AIR GUN



TOP DETAIL



ART. BI-GAS 016 GENERATOR





ULTRAWELD

UNIQUE BENEFITS

- Adjustable operating times
- Touch control panels user interface
- · Accessory support
- Gun cable (1.1 m long)
- 1 titanium sonotrodes (one 75mm 12-pin)
- 1 grub screws



ART - ULTRAWELD

APPLICATION

The **ULTRAWELD** welding sistem is ideal for a wide range of applications such as:

- Car bumpers
- Plastic parts
- Internal parts
- Bumper sensor holders
- BSD brackets

Technical features



490x340x830h mm



800x800x1280h mm



40 KG



Input power 320 W - 16A Electrical connection IEC60309



230V/1PH 50/60

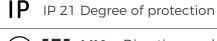




Working frequency 40 Khz



■ 8 m Network cable



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INCLUDED ACCESSORIES



Grub screws and hex key



Titanium sonotrodes (75mm 12-pin)









ULTRAWELD ACCESSORIES



ART: U-985001 12-PIN SONOTRODE 75 mm



ART: U-9850023 SPHERICAL GROOVE SONOTRODE 75 mm



ART: U-985003 SONOTRODE WITH KNURLING 75 mm



ART: U-985008SONOTRODE WITH CHECKERING SUITABLE FOR ANGULAR REPAIR



ART: U-98500412-PIN SONOTRODE 130 mm



ART: U-985005 3 SPHERICAL GROOVE SONOTRODE 130 mm



ART: U-985006 SONOTRODE WITH KNURLING 130 mm





HOT AIR

UNIQUE BENEFITS

- Compact and transportable unit
- Digital LCD display with back light showing set and working temperature
- Temperature selector button (150-480°)
- Temperature scale selector (°C/°F)
- Air flow control knob
- Heat led indicator
- Blow activation switch
- Power on switch
- Power unit
- Thermocouple temperature sensor
- Diaphragm air pump
- Air nozzle
- Gun support



ART - WELDER/05

APPLICATION

The HOT AIR welding system is ideal for a wide range of applications such as:

- Car bumpers
- Plastic parts
- Interior parts

Technical features



160x160x250h mm



420x280x340h mm



3 KG



Input power 320 W - 16 A Electrical connection IEC60309



230V/1PH 50/60





□ 1.5 m Network cable



P IP 21 Degree of protection







Directives and Certification

OPTIONALS









EASY FIX

UNIQUE BENEFITS

- Compact hot staple gun
- Power unit
- Transformer
- Power cable
- Variable power regulation knob (with 3 heat level)
- Usable with corner flat wave staples (100 pcs. provided)
- Heating gun cable 1.5 m



ART - HST-01

APPLICATION

The EASY FIX welding system is ideal for a wide range of applications such as:

- Car bumpers
- Plastic parts like bulbs holder
- Engine parts support
- Internal parts

OPTIONALS



Technical features



160x150x250h mm



160x370x160h mm



1 KG



Electrical connection IEC60309 - 16 A



- 230V/1PH 50/60





□ 1.5 m Network cable



P IP 21 Degree of protection





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APPLICATION DETAIL



GUN DETAIL





MINI FIX

UNIQUE BENEFITS

- Compact hot staple gun
- Power unit
- Transformer
- Power cable
- Usable with corner flat wave staples (not provided)
- Heating gun cable (2.5 m)



ART - HST-01/MINI

APPLICATION

The MINI FIX welding system is ideal for a wide range of applications such as:

- Car bumpers
- Plastic parts like bulbs holder
- Engine parts support
- Internal parts

OPTIONALS

TROLLEY

Technical features



170x90x80h mm



160x370x160h mm



0,7 KG



Electrical connection IEC60309 - 16 A



- 230V/1PH 50/60





□ 1,5 m Network cable



P IP 21 Degree of protection





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APPLICATION DETAIL



GUN DETAIL



PLASTIC WELDER ACCESSORIES



ART: HST-01/ MAN EASY FIX GUN



ART: WELD/T TRIANGULAR CUTTER



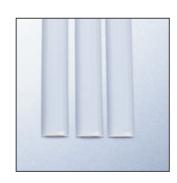
ART. HST-01/A 0,6 mm HST-01/C HST-01/D HST-01/E ART. HST-01/B 0,8 mm

ART: HST-01/... STAPLES (100PZ)





ART. WELD / 01 8 MM FLAT BLACK PP* STRIP (15 PCS)



ART. WELD / 03 8 MM FLAT WHITE PP* STRIP (15 PCS) KIT WIRES (5x3 TYPES PCS)



ART. WELD / 05





COOLING FLUID LRA

CHARACTERISTICS

BASE Low pour point refrigerant

polymers

APPEARANCE Colorless and odorless liquid

SPECIFIC WEIGHT 1,030 g/cm³
 VISCOSITY <100 cP

• **Ph** 7/8

• **REFRACTIVE INDEX** 1.369 nD (20°C)

BOILING POINT 102°C
 SPECIFIC HEAT 3,9 kJ/kg K

• THERMAL CONDUCTIVITY 0,45 W/m k (25°C)

DISCARDED CHLORIDE <2 ppm
 SULPHIDES DISSOLVED <2 ppm
 HARDNESS <0,1 mol/m³
 BIODEGRADABILITY Complete

FOAMING POWER
 Null

SOLUBILITY Soluble in water in every ratio



ART - LRA20Cooling liquid 20 Lt

ART - LRA5 Cooling liquid 5 Lt

APPLICATION

This **COOLING FLUID LRA** is a coolant for induction heating circuits, cooling systems and scientific instrumentation. Thanks to its formulation allows working at temperatures from -20 °C to + 120 °C as a protective and permanent antifreeze mixture with very low conductivity.

It contains corrosion inhibitors that protect the cooling circuit and does not attack metals (Copper, Steel, Aluminum, Alloys etc.) according to ASTM 1384 Test.

The **COOLING FLUID LRA** is compatible with all plastic materials and elastomers (PP, PVC, HDPE, EPDM, NBR etc.). The ingredients of the liquid are listed in accordance to the Food and Drug Administration (FDA) -Part 182- Part 184.

HOW TO USE

Add the product without diluting it in the cooling circuit or machine tank. Before filling and commissioning it is important to wash the hydraulic circuits of the machine with water and compressed air to eliminate the processing residues or existing sediments already used in the unit. Do not mix with antifreeze or other liquids and drain the cooling circuits of the equipment that contained other types of antifreeze.











LEGEND

	Electrical power plug - 5 pole
	Electrical power plug - 4 pole
	Electrical power plug - 3 pole
	Electrical Schuko power plug
-(V)-	Voltage
Hz	Frequency
(<u>h</u>)	Working frequency
\bigcirc	Duty cycle
<u> </u>	Network cable lenght
IP	Degree of protection
—	Main circuit breaker

Tank capacity

Machine dimension

Packaging dImension

Weight

Air cooling system

Directives and Certification

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ALL AIT PRODUCTS ARE MANUFACTURED BY ALBATROS TRADE SRL

Hydraulic heat exchanger with fan

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THE GENERAL SALES CONDITIONS AND WARRANTY OF PRODUCTS ARE AVAILABLE ON OUR WEBSITE WWW.AIT-INDUCTION.COM/TERMS-AND-CONDITIONS/



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